

# INSTALLATION INSTRUCTIONS

## CUSTOMER SERVICE

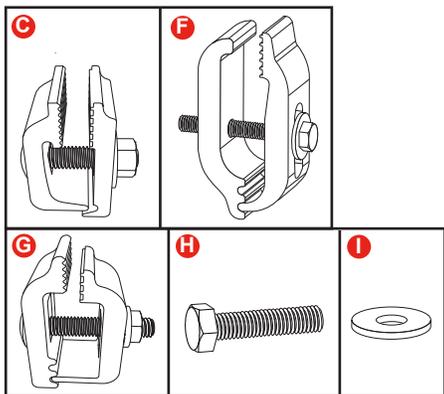
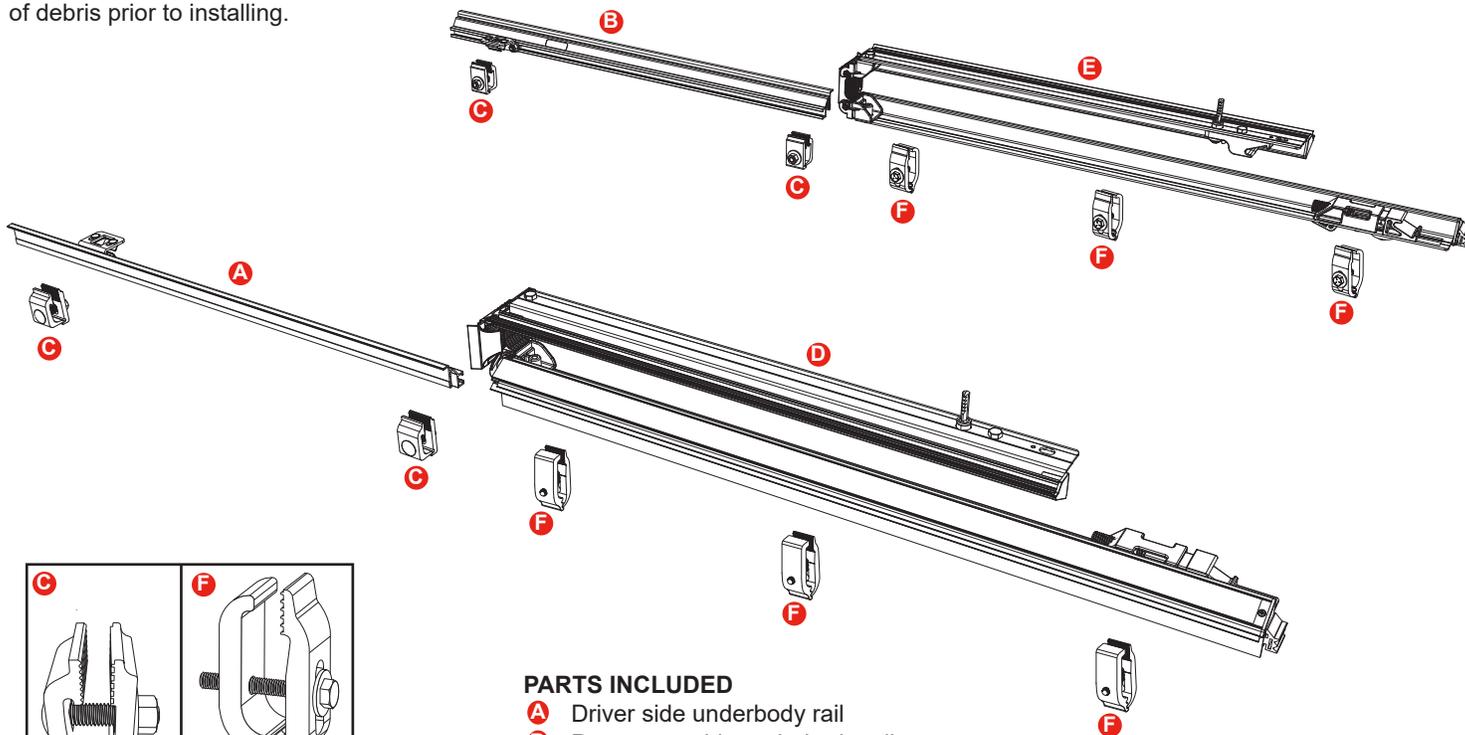
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# DEUCE TOYOTA TUNDRA 2022+ WITHOUT DECK RAIL OWNER'S SUPPLEMENT

**FOLLOW STEP 1 OF THE MAIN OWNER'S MANUAL THEN USE THIS SUPPLEMENT TO INSTALL THE UNDERBODY RAILS, SIDE RAILS AND CLAMPS**

**NOTE:** It is important that all areas where the bed cover mounts are clean and free of debris prior to installing.



### PARTS INCLUDED

- A** Driver side underbody rail
- B** Passenger side underbody rail
- C** 4x Underbody clamps
- D** Driver side rail
- E** Passenger side rail
- F** 6x Track mounting nut clamps
- G** 6x Side rail clamps
- H** 6x 6mm Bolts
- I** 6x 6mm Washers

### TOOLS REQUIRED

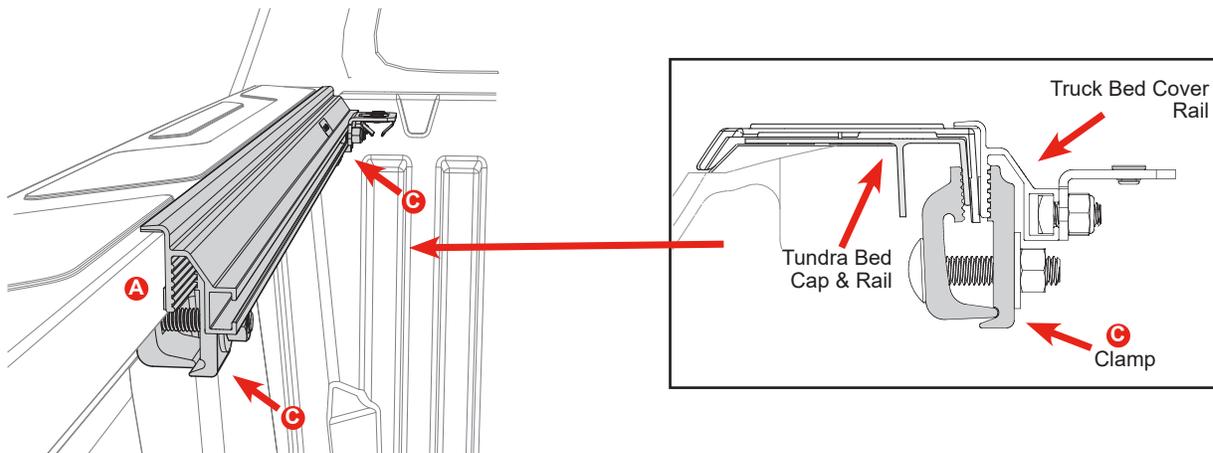
- 10mm Socket
- 1/2" Socket
- 9/16" Socket
- 3/8" Drive ratchet

### TOOLS RECOMMENDED

- Spring clamps

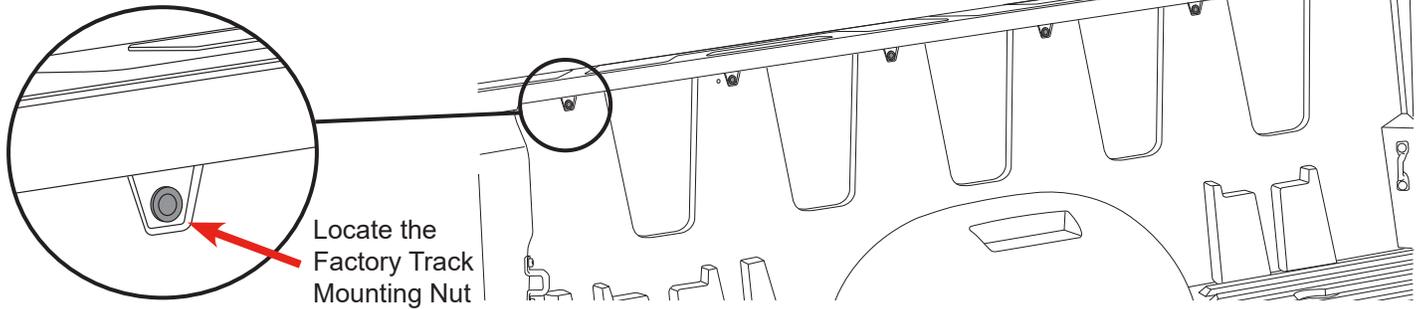
## 1 UNDERBODY RAIL INSTALLATION

Position the driver side underbody rail (A) against the truck's bed rail near the cab. Place 2 underbody clamps (C) evenly spaced along the underbody rail. Finger tighten only. Repeat on passenger side underbody rail (B).



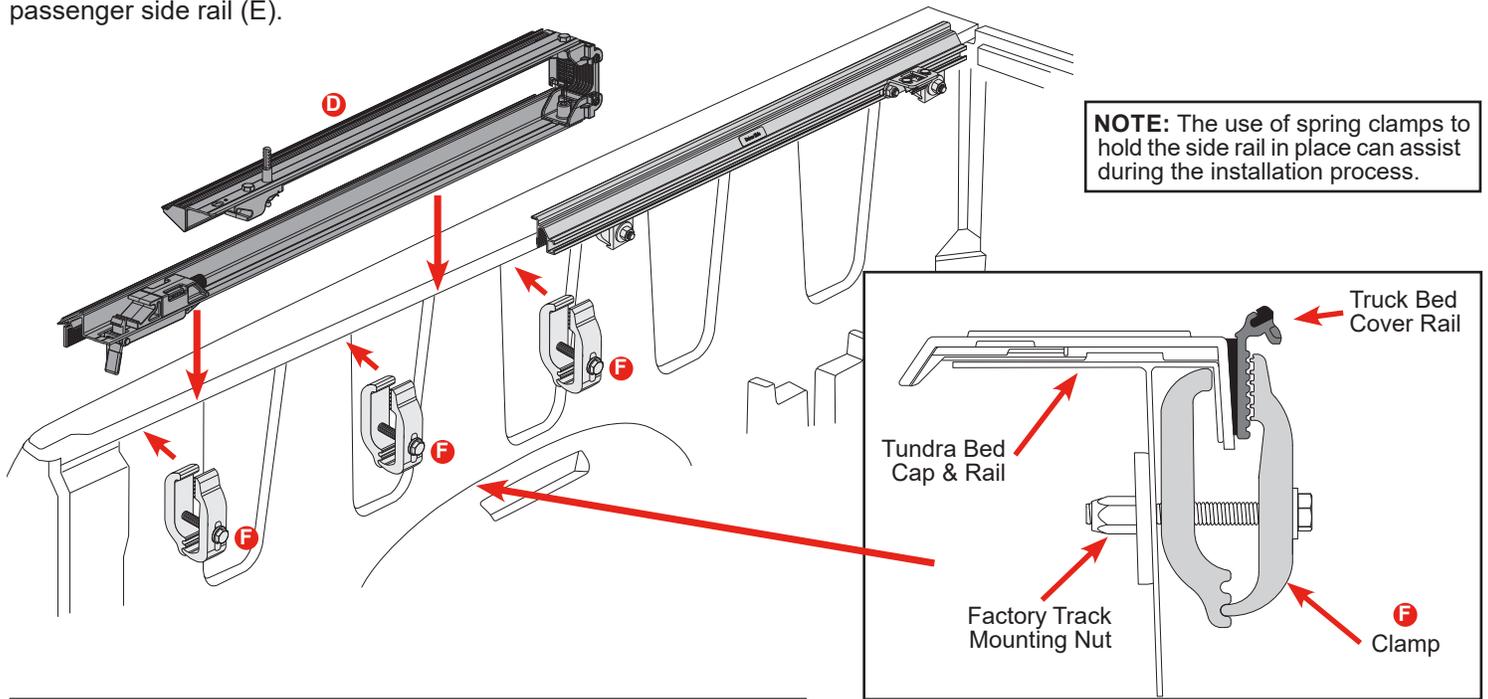
## 2 LOCATE FACTORY TRACK MOUNTING NUTS

Locate the factory track mounting nuts. These will be used to mount the side rail using clamps (F).



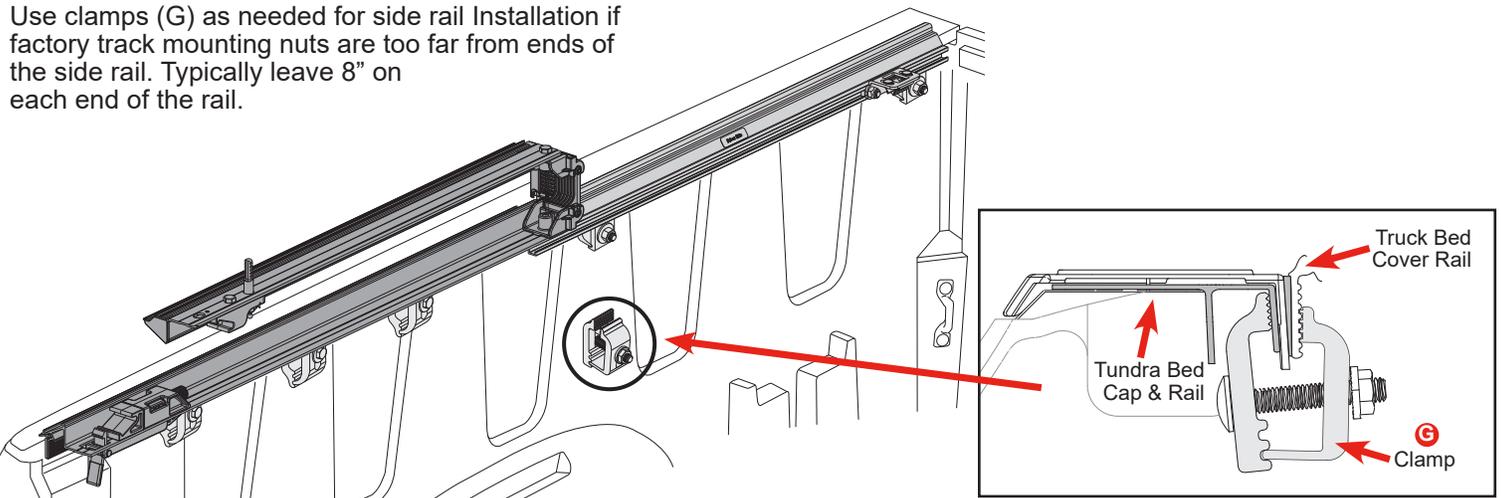
## 3 SIDE RAIL INSTALLATION

Position the driver side rail (D) against the truck's bed rail. Secure the rail to the truck bed using the factory track mounting nuts and supplied 6mm bolts and washers. Finger tighten the clamps, making sure the teeth properly engage with the grooves of the side rail. Repeat on the passenger side rail (E).



### NOTE:

Use clamps (G) as needed for side rail installation if factory track mounting nuts are too far from ends of the side rail. Typically leave 8" on each end of the rail.



**RETURN TO THE MAIN OWNER'S MANUAL FOR RAIL ADJUSTMENTS AND FINAL CLAMP TIGHTENING**